



Transportation to Uonuma no Sato

<p>[By Car] Nearest Inter Change : Muikamachi IC 10 minutes from Muikamachi IC to Uonuma no sato</p>	<p>[By JR Train] Nearest Stations Joetsu Shinkansen Bullet train : Urasa Station Joetsu local train : Itsukamachi Station</p>	<p>[By Taxi from the Train Stations] 15 minutes from Urasa Stn (appx 3,500 one way) 10 minutes from Itsukamachi Stn (appx 2,000 one way) Please contact our staff for taxi arrangements</p>
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八海山雪室  
Hakkaisan Yukimuro  
Phone : 025-775-7707  
Opening Hours : 10:00-17:00  
(be subject to change with season)



Nagamori Minami-Uonuma City  
<http://www.uonuma-no-sato.jp/>  
Holiday : January 1st

うどん屋 武火文火  
(ぶかぶんか)  
Udonya Bukabunka  
Phone : 025-775-3500  
Opening Hours :  
Mon. -Fri. 11:00-15:00,  
Sat. -Sun. 11:00-19:00

そば屋 長森  
Sobaya Nagamori  
Phone : 025-775-3887  
Opening Hours :  
Mon. -Fri. 11:00-15:00,  
Sat. -Sun. 11:00-19:00

菓子処 さとや  
Satoya  
Phone : 025-775-3899  
Opening Hours : 10:00-17:00

八海山  
みんなの社員食堂  
Hakkaisan  
Company Cafeteria  
Phone : 025-775-3866  
Opening Hours : 11:00-15:00

つつみや 八蔵  
八蔵資料館  
Hachikura/  
Hachikura Library  
Phone : 025-775-2975  
Opening Hours : 9:30-16:30

千年こうじや Sennen Kojiya

- Main Store : 627-8, Nagamori, Minami-Uonuma City, Niigata
  - Kagurazaka Branch : 2-6-1, Kagurazaka, Shinjuku-ku, Tokyo
  - Shonan Branch : Shonan T-SITE Building 2, 1F, Tsujido Motomachi 6-20-1, Fujisawa City, Kanagawa-ken
  - Tamagawa Takashimaya : Tamagawa Takashimaya Basement Floor, Tamagawa 3-17-1, Setagaya-ku, Tokyo
  - Hakkaisan Sennen Kojiya : COREDO Muromachi 1F, 2-3-1, Nihonbashi Muromachi, Chuo-ku, Tokyo
- [www.sennen-koujiya.jp](http://www.sennen-koujiya.jp)

MAP



# 魚沼の里

UONUMA NO SATO

## 9 R & D Center

Research and development focused on “rice, Koji and fermentation” gained through experiences in Sake brewing is carried out here.  
(Employees only. No visitors please.)

## 1 Hakkaisan's 2nd Brewery Daini Kowa Kura

Japanese Sake Hakkaisan is born here. All processes of delicate Sake making is done here.  
(Employees only. No visitors please.)

## 5 さとや

SATO-YA

Both Japanese and western-style sweets are available here. Upstairs is a cafe where you can relax and enjoy a coffee or tea.

## 3 Sobaya Nagamori そば屋 長森

This restaurant offers Edomae-style soba noodles in a beautifully restored traditional country house.

## 4 Udonya Bukabunnka うどん屋 武火文火

Freshly cooked homemade Udon noodles are served with rich flavour soup.

## 7 Hakkaisan Yukimuro Cellar 八海山雪室

This environmentally friendly building uses snow, stored inside in the winter, to cool the building all year long.

## Sennen Kojiya 千年こうじや

Varieties of local fermented foods, spices, rice and koji are all available here.

## okatte

Our kitchenware shop specializes in elegant utensils, tableware and glassware.

## YUKIMURO CAFE

Sit around our communal table to relax and enjoy a coffee, tea or specialty drink.

## 8 BLANC DE BLANCS

1st Floor welcomes you with sweet aroma from the confectionery and 2nd floor is for you to rent space for cooking session and workshop.

## 10 八海山 みんなの社員食堂 Hakkaisan Company Cafeteria

Visitors are welcome to dine here to enjoy the meal prepared to empower Hakkaisan Kurabito workers for Sake making.

## 6 つつみや 八蔵 Hachikura

## 八蔵資料館 Hachikura Library

How about taking a rest here reading Uonuma no Sato information and watching Sake making VTR.

## 2 Fukasawahara Shochu-kura

Hakkaisan's Sake Lees Shochu, Rice Shochu and Plum Sake are produced here.  
(Employees only. No visitors please.)

1 2 9 — Employees only. No visitors please.

