

[By Car] Nearest Inter Change: Muikamachi IC

10 minutes from Muikamachi IC to Uonuma no sato

[By JR Train] Nearest Stations

Joetsu Shinkansen Bullet train:

Urasa Station Joetsu local train: Itsukamachi Station

[By Taxi from the Train Stations] 15 minutes from Urasa Stn

(appx 3,500 one way) 10 minutes from Itsukamachi Stn

(appx 2.000 one way)

そば屋 長森

Sobaya Nagamori

Please contact our staff for taxi arrangements



UONUMA NO SATO

Nagamori Minami-Uonuma City http://www.uonuma-no-sato.jp/ Holiday: January 1st

八海山雪室 Hakkaisan Yukimuro

Phone: 025-775-7707 Phone: 025-775-3887 Opening Hours: 10:00-17:00 Opening Hours: Mon. -Fri. 11:00-15:00. Sat.-Sun. 11:00-17:00

YUKIMURO WAGYU **UCHIYAMA**

Phone: 025-788-0429 Shop: 10:00~17:00 Restaurant: 11:00~15:00 Holiday: Wednesday

菓子処 さとや

Satoya Phone: 025-775-3899

Opening Hours: 10:00-17:00 Holiday: 2th and 4th Tuesday にぎりめしてっぺん

Nigirimeshi Teppen Phone: 025-775-2800 10.00~17.00 Holiday: 2nd and 4th Tuesday

つつみや 八蔵/ 八海山 みんなの社員食堂 八蔵資料館 Hakkaisan Hachikura/

Company Cafeteria Hachikura Library Phone · 0800-800-3865 Phone: 025-775-2975 Opening Hours: 11:00-15:00 Opening Hours: 10:00-17:00

猿倉山ビール醸浩所

Sarukurayama Brewery Phone: 025-775-7666 Opening Hours: 10:00~17:00 Satoya Bakery closed : Tuesday little M. Coffee and Snack

Phone: 025-775-7115 Opening Hours: 10:00-17:00 Holiday: Tuesday

- ■Main Store: 627-8, Nagamori, Minami-Uonuma City, Niigata
- ■Azabu Branch:1-8-9, Azabujuban, Minato-ku, Tokyo
- ■Hakkaisan Sennen Kojiva: COREDO Muromachi 1F, 2-3-1, Nihonbashi Muromachi, Chuo-ku, Tokyo www.sennen-koujiya.jp



MAP

千年こうじや Sennen Kojiya



猿倉山ビール醸造所

SARUKURAYAMA BREWERY

Craft beer brewery. Brewing tanks are displayed by the glass window.



Enjoy the fresh beer on tap and snacks match well with beer, and gelato.



Retail shop of whiskey and fine spirits, original goods, and food items which are good pairing for beer.





Fresh baked goods are made with the same water used to make Hakkaisan sake.



The company has a store and a restaurant in a dedicated snow room and factory.

Processed products such as meat and sausages with enhanced umami flavor from snow storage will be manufactured and sold.

Farm Club House 2F

Club House for farm renters. (Authorized Persons Only)

little M.

COFFEE AND SNACK 1F

Organic coffee with speciality treats. Delicious and food safety is the concept of this coffee stand.

The Laboratory

A food and beverage research and study lab with a focus on "Rice, Koji and Fermentation". (Employees Only)

8 BLANC DE BLANCS

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A two story building housing a confection making facility with a viewing window on the 1st floor, and kitchen studios with four complete island kitchens for cooking seminars and workshops on the 2nd floor.



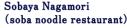
Hakkaisan's Daini (2nd) Kouwa Gura

Using a complex sake brewing process, Hakkaisan sake is crafted here. (Employees Only)



SATO-YA

This confectionary uses Hakkaisan sake and sake by-products in their sweet treats. A café is available for relaxing and enjoying the beautiful view.





Edomae(Tokyo)-style soba noodles are served in this beautifully restored traditional country house.



Nigirimeshi Teppen



UONUMA NO SATO

We serve rice balls carefully handmade, one at a time, using koshihikari rice produced in Uonuma, Niigata.



Hakkaisan Yukimuro (snow storage) Cellar

八海山雪室

An environmentally friendly snow storage building for maturing sake and preserving food items and fresh vegetables for extra goodness.

Sennen Kojiya



All Hakkaisan brand sakes are available here. Local delicacies and fermented foods, spices, local "Uonuma no Koshihikari" brand rice, seasonal fresh vegetables, and many more varieties of food items are sold here.

okatte

A select kitchenware shop. Useful and stylish kitchen items from traditional Japanese makers as well as from designers all over the world.

YUKIMURO CAFE

Enjoy a nice cup of coffee or tea, special amasake drinks, or maybe a soft-serve ice cream for a quick rest from walking around beautiful Uonuma No Sato.



みんなの Hakkaisan 社員食堂 Company Cafeteria

"Eat the rice from the same rice pot" The company cafeteria is open for everyone. Hakkaisan sake brewers also have lunch here.

Isorogi shrine

▲八海山

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Year built is unknown. It has divine favor on love, successful business, and good harvest.

Pukasawahara distillery

A distillery of rice shochu, sake lees shochu, plum shochu and plum sake. (Employees Only)

八藏資料館 B Hachikura

Hachikura

This shop is introducing traditional

Japanese gift-wrapping styles and

A mini theater shows a film about

Uonuma no Sato and the Hakkaisan sake

the meaning behind each style.

making process.

A special collection of sake and food related books in different languages.





